

## **AGENDA**

### **Advisory Group on Prevention, Health Promotion, and Integrative and Public Health September 26-27, 2013**

**U.S. Department of Health and Human Services  
200 Independence Avenue S.W., Room 505A  
Washington, D.C.**

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#### **September 26, 2013**

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8:30 a.m.-8:45 a.m.	Welcome, Roll Call, and Introductions
8:45 a.m.-9:30 a.m.	Update from the Office of the Surgeon General
9:30 a.m.-10:45 a.m.	Health and Education Work Group Update
10:45 a.m.-11:00 a.m.	Break
11:00 a.m.-12:00 p.m.	Data Work Group Update
12:00 p.m.-1:00 p.m.	Lunch
1:00 p.m.-3:15 p.m.	Behavioral Health Panel and Discussion
3:15 p.m.-3:30 p.m.	Break
3:30 p.m.-4:30 p.m.	NPC Member Response to Behavioral Health Panel and Discussion
4:30 p.m.-5:00 p.m.	Public Comment
5:00 p.m.	Adjourn



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**September 27, 2013**

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8:30 a.m.-9:00 a.m.	Review of Day One, Further Thoughts, etc.
9:00 a.m.-11:00 a.m.	Integrative Health, Community Capacity, and Public Engagement Work Groups Updates
11:00 a.m.-12:00 p.m.	Wrap-up Discussion – potential recommendations, scheduling of working groups, etc.

